

Date: Friday, 17/10/2008 1:12:02 PM
 User: Melanie Fauteux

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: FITTING
Job Number	: 42732		
Estimate Number	: 13338		
P.O. Number	:	Part Number	: D37631
This Issue	: 17/10/2008 S.O. No. :	Drawing Number	: D3763 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : MACHINED PARTS	Drawing Revision	: B
Previous Run	: 40994	Material	:
Written By	:	Due Date	: 24/10/2008 Qty: 100 Um: Each
Checked & Approved By	: <u>MF 08-10-17</u>		
Comment	: Est Rev:A 08-05-23 new issue DD verified by:JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R1000	ROUND BAR 1.00"
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Comment: Qty.: 0.1313 f(s)/Unit Total : 13.1250 f(s)

GOGI-T 6

ROUND BAR 1.00"

Batch: M108876

14 Pt

2.0	DOOSAN LATHE	DOOSAN LATHE
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Comment: Doosan Lathe

1- Turn as per Folio FA750 Rev: N/A & Dwg D3763 Rev: B

2-Deburr per dwg D3763

SA 08/11/12

(111)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA 08/11/12

(111)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

SA 08/11/12

(111)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: 117

8/11/13

(111x)

SD

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Drawing Name: FITTING

Job Number: 42732

Part Number: D37631

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



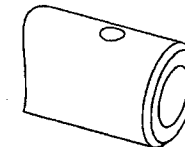
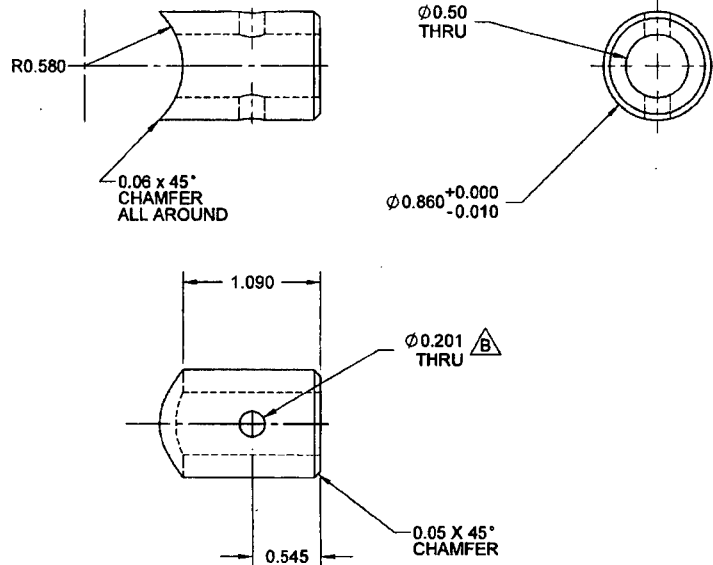
08/11/14 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-11-13



D3763-1 FITTING

RELEASED
08-07-10

42732

- NOTES:**
- MATERIAL: 6061-T6 (OR 6061-T651/T6510/T6511/T62) ALUMINUM ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR PER AMS-QQ-A-200/8 (OR AMS 4160) (REF. DART SPEC M6061T6R)
 - FINISH: NONE
 - TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - UNITS: INCHES UNLESS OTHERWISE NOTED
 - BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - IDENTIFICATION: N/A
 - WEIGHT: 0.02 lbs

DESIGN	HS	DART AEROSPACE LTD	
DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3763	SHEET 5 OF 9
APPROVED		TITLE	SCALE
DE APPR.		END FITTING	NTS
DATE	08.06.23	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

